4

WORKING RULES

of the

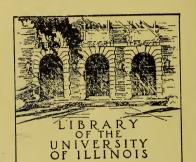
# GLASS BOTTLE BLOWERS' ASSOCIATION

of The United States and Canada

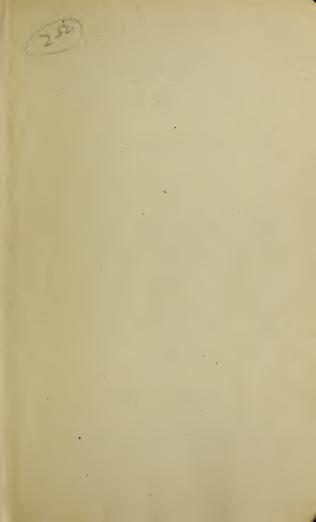
STOPPER GRINDING

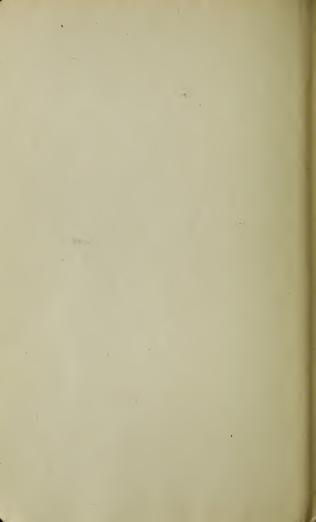
**SEASON OF 1920-1921** 





331.88 G463wn 1920/21 pt.4





## WAGE LIST

OF THE

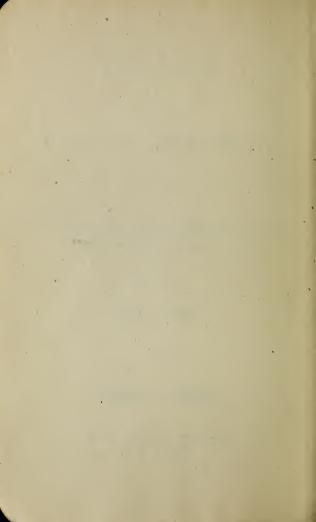
## STOPPERING BRANCH

Glass Bottle Blowers' Association of the United States and Canada

1920 - 1921



MAGRATH PRINTING House Camden, N. J.



331.88 G 463 wn 1920/21

Add 20 Per Cent. to all prices except Acids,
Reagents and Carboys, they to be
15 Per Cent.

## WAGE LIST

	Per Doz.
Tinctures—3 oz. or smaller	\$0.10
" 4 oz. plain	
" 4 oz. imported cu	t
" 5 oz. to 10 oz	
" 11 to 19 oz	
" 20 to 35 oz	
" 36 to 65 oz	
" 3 quarts	
" 1 gallon	
" 1½ gallons	
" 2 gallons	
" 3 gallons	
" 5 gallons	1.25
Carboys—5 to 12 gallons	(each) .101/5
Salt Mouth—3 oz. or smaller	
" 4 oz	
" 4 oz. reagent	
" 5 to 10 oz	

Per I	oz.
2½x5\$0	0.21
2½x716 oz	.27
3 x412 oz	.27
3 x619 oz	.27
3 x720 oz	.37
2 x824 oz	.37
33/4x629 oz	.37
33/4x842 oz	.55
33/4×1050 oz	.55
4½x5 1 quart	.37
4½x8 2 quart	.55
4½x1288 oz	.60
6 x7 3 quart	.60
6 x10 1 gallon	.72
6 x12 5 quart	.81
6 x15 15% gallon	.81
Ethers—1 to 6 oz., stoppered and capped	.40
" 8 to 16 oz., stoppered and capped.	.50
" 1 quart, stoppered and capped	.65
" ½ gallon, stoppered and capped	.75
" 1 gallon, stoppered and capped	.85
Cylinder Oils—1 pint	.20
- " 1 quart	.30
" ½ gallon	.35
" 1 gallon	.54
" 1½ gallon	.60
" 2 callon	.78

	Per	Doz.
Show Bottles-	-1 quart, 1 stopper	\$0.48
"	1 quart, 2 stoppers	.66
"	1 quart, 3 stoppers	.96
"	½ gallon, 1 stopper	.84
"	½ gallon, 2 stoppers	.96
"	½ gallon, 3 stoppers	1.32
"	1 gallon, 1 stopper	.96
"	1 gallon, 2 stoppers	1.14
98 <b>"</b>	1 gallon, 3 stoppers	1.68
	1½ gallons, 1 stopper	1.44
"	1½ gallons, 2 stoppers	1.68
	1½ gallons, 3 stoppers	2.04
. "	1½ gallons, 4 stoppers	2.28
ч	2 gallons, 1 stopper	1.80
"	2 gallons, 2 stoppers	2.04
"	2 gallons, 3 stoppers	2.28
"	2 gallons, 4 stoppers	2.88
"	3 gallons, 1 stopper	2.04
"	3 gallons, 2 stoppers	2.28
"	3 gallons, 3 stoppers	2.94
"	,	
" "	Same, - stopportities	3.54
"		2.40
"	- Same of the property of the	2.94
"	- Sametin, a despression	3.54
Potenta and Da	4 gallons, 4 stoppers	4.14
"	ceivers—1 quart and less	.48
	" ½ gallon	72

	. Per Doz.
Retorts and Receivers-1	gallon\$0.84
" " 2	gallons96
" " 3	gallons 1.20
" " 4	gallons 1.44
" " 5	gallons 1.62
" " 6	gallons 1.80
" " 9	gallons 2.50
Drop Acids	
Dry Flasks	
Fire Extinguishers	
Flasks	
Frothingham's Salt Mou	th, 10 oz
Gillipot's Salt Mouths, 1	
Henry Bell's Pub. Co	., stoppered and
capped	
Queen's Ink Saucers	
Spirit Lamps, 2 oz	
Spirit Lamps, 4 to 8 oz.	
Gas Generators	
Doctor Pat. Ointment Pe	ost
Drop Bottles, 4 oz. or si	naller
Tube Stop Cocks	1.44
Tube Tinct. Stop Cocks.	6.00
Stop Cocks	4.80
Kip's Generator	
Percolators, 1 quart	4.80
Percolators, 1/2 to 2 gallo	n 5.40

Per	Doz.
Percolators, 3 to 4 gallons	0.00
Queen's Reagents, 4 oz	.18
Queen's Reagents, 8 oz	.20
Queen's Reagent, 4 oz., stoppered and capped	.32
Queen's Reagent, 8 oz., stoppered and	
capped	.36
Eastman's Round, 4 oz., drilled	.07
Heinz's, 4 oz., drilled	.023/4
Diamond Globes, ½ oz., drilled	.013/4
Diamond Globes, 1 oz., drilled	.031/2
Stoppers ground on point, 1 and 2 oz	.01
Schimmel Sterilizer and Nurser	.29
Ellis and Gittman, drilled	.05
Electric Bulbs	.35
3 oz. Pyramid Special	.14
8 oz. No. 128 Special	.20
8 oz. No. 112 Special	.20
8 oz. Pyramid Special	.20
2 oz. Lavender Salts 6s Imported Cut	
Stopper	.17
Opiate Pots	.05
Pint, Mann's	.24
8 oz. Mann's, with Mann's pint stopper	.18
Pots No. 615	.12
Pots No. 634	.18
R. and R. Varnish, 6 oz.	.121/2

Per	· Doz.
Blow-over Spirit Lamps and Caps I	D. W.
8 oz. No. 114\$	0.16
8 oz. No. 112	.17
4 and 8 oz. No. 117	.16
10 oz. Ricksecker, W. M	.18
4 oz. Woodworth Pyramid	.15
4 oz. Palmer's Pyramid	.15
10 oz. Wanamaker's sanded	.13
10 oz. Wanamaker's emeried	.183/4
Specimen Bottles, ½ to 1 oz	.15
Specimen Bottles, 1½ to 3 oz	.18
Specimen Bottles, 4 to 8 oz	.21
8 oz. Hudnut test	.16
1 pint Hudnut test	.20
3 to 4 oz. medium mouth imported cut	
stopper	.15
McKenzie Bros. and Hill, Special Salt	
Mouth, ½ oz	.13
Square, Special Salt Mouth	.13
Marchand's Atomizer, drilled to a size	.05
Marchand's Atomizer, neck roughed to	
hold cork	.03
12 oz. Blake Standard Emulsion	.15
NET LIST FOR SANDED WARE.	
Tinctures—3 oz. or smaller \$	0.07
" 4 oz	.08

P	er Doz.
Tinctures—5 to 10 oz	\$0.091/2
" 11 to 20 oz	.131/2
" 21 to 35 oz	.153/4
" 36 to 65 oz	.221/2
" 3 quarts	.25
" 1 gallon	.30
" 1½ gallons	.331/2
" 2 gallons	.45
" 3 gallons	.56
" 5 gallons	.93
Water Bottles—5 pint	.221/2
" 6 pint	.24
" 1 gallon,	.30
Salt Mouth—3 oz. or smaller	.08
" 4 to 10 oz	.091/2
" 11 to 19 oz	.141/2
" 20 to 26 oz	.17
" 1 quart	.19
" ½ gallon	.28
" 3 quarts	.30
" 1 gallon	.35
" 1½ gallons	.42
" 2 and 3 gallons	.65
" 5 gallons	1.20
All seemen to be a seemen IIA	**

All sanded orders that need drilling shall pay emery price.

Sanded ware to be done with sand only.

All special listed ware, when done with sand, shall pay 25 per cent. less than emery list.

All gauged ware shall pay 1 cent extra per dozen.

All imported cut stoppers not otherwise specified shall pay two (2) cents per dozen more than corresponding size of regular stoppers.

All test stoppers 1 ounce and larger shall pay 2 cents extra per dozen when not specified in list.

All ware finished with the tool having outside screw finish when stoppered, shall pay 3 cents above the usual price for stoppering. This does not apply where the screw is cut in the mold and tool finished.

Workmen shall receive pay for all ware bursted or broken after being stoppered.

#### RULES and REGULATIONS

Rule 1. No firm shall be allowed at any one time more than one apprentice to each seven journeymen Union stopperers employed. Apprentices shall serve four years. When journeymen are laid off, apprentices shall be laid off in the same ratio Apprentices wages shall be 75 per cent. of journeymen wages. However, because of prevailing conditions it is agreed that for the year of 1920-1921 firms shall be allowed an apprentice for each seven union stopper grinders employed.

Rule 2. Eight hours shall constitute a day's work in the Stoppering Department. Each day's work to start at 7 A. M.

Rule 3. Every member shall give one week's notice before quitting a place of employment, and must receive one week's notice before he can be discharged.

Rule 4. No member shall be granted a card to change his place of work until he presents to the Financial Secretary a card from the Factory Committee showing him to have worked a week's notice or to have been released by the company.

Rule 5. When work becomes slack in any shop each man, including apprentices, shall receive an equal share of work to be done.

Rule 6. All stoppers shall be chipped off before the stopper grinders receive them.

#### Manufacturers:

GEORGE S. BACON, Millville, N. J., Chairman. CHARLES B. GARWOOD, Baltimore, Md. WALTER B. SWINDELL, JR., Baltimore, Md. P. W. SCHOFIELD, Chicago Heights, Ill. SCOTT WHEATON, Millville, N. J. ROY CORSON, Millville, N. J. J. WARD KRAUSE, Millville, N. J.

#### Workmen:

JOHN A. VOLL, Philadelphia, President.
HARRY JENKINS, Philadelphia, Nat'l Secretary.
ROBERT G. VANSANT, Baltimore.
THOMAS B. EAMES, Millville, N. J.
WILLIAM H. HATLER, Baltimore.
PAUL NEWKIRK, Baltimore.
WALTER WALLACE, Millville, N. J.
FRANK SOMERS, Millville, N. J.
P. J. LAVELLE, Baltimore, Md.
PAUL NEWKIRK, Baltimore, Md., Secretary.

